

## RIVKLE® SFC Standard blind rivet nuts

Steel zinc-plated | Plain | Cylindrical

Note: Thread according to ISO 6h (ISO 68-1) - Corrosion resistance 400 h salt spray

Technical information can be found on the last page.



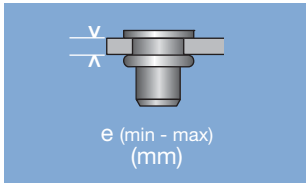
Diameter (d)	Drilling diameter d nominal size	B	E nominal size	L <sub>2</sub>	e		Length (l) nominal size	N
					min.	max.		
M 6	9.1	13	1.5	11	3.5	5.0	22.2	12000
		13			2.0	3.5	20.7	
		18			3.5	5.0	22.2	
		18			2.0	3.5	20.7	
M 8	11.1	20	1.5	12	2.0	3.5	22.0	18000
		20			3.5	5.0	23.5	

All technical data refer to the measure mm



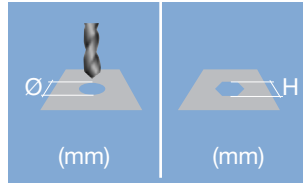


Head diameter  
Overall length  
Thread size



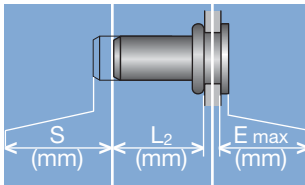
**Grip range**

Defines the range of total thickness of the customers part (even if it consists of more than one layer)



**Hole geometry**

If round → diameter  
If hexagonal → width across flats



**Head projection after setting**

Variable according to the application (setting load, material substrate, etc.)

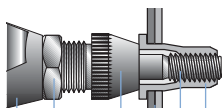
**Blind side projection after installation**

Defines the clearance needed on the blind side (cannot be used for quality control)

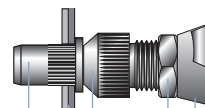
**Setting stroke**

Difference of total length before and after installation

**RIVKLE® Nut**



**RIVKLE® Stud**



- RIVKLE®
- Mandrel\*
- Customers part
- Anvil\*
- Counter nut
- Setting tool

\*in accordance to chosen RIVKLE®\*

All technical data refer to the measure mm

