

## RIVKLE® Mandrel

Spare threaded mandrel for pneumatic/hydraulic setting tools to process RIVKLE® PN blind rivet nuts.

- Threaded mandrel, for series production
- Hardened metal alloy
- Thread as per ISO 6H (ISO 68-1)



Technical information can be found on the last page.

Diameter (d)	Article number	For tool type
M 4	23691304094	P2007 PN
M 5	23691305094	P2007 PN
M 6	23691306127	P2007 PN
M 8	23691308101	P2007 PN, P3007 PN
M 10	23691310006	P2007 PN, P3007 PN

All technical data refer to the measure mm





Head diameter  
Overall length  
Thread size



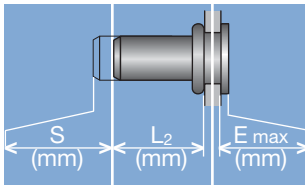
**Grip range**

Defines the range of total thickness of the customers part (even if it consists of more than one layer)



**Hole geometry**

If round → diameter  
If hexagonal → width across flats



**Head projection after setting**

Variable according to the application (setting load, material substrate, etc.)

**Blind side projection after installation**

Defines the clearance needed on the blind side (cannot be used for quality control)

**Setting stroke**

Difference of total length before and after installation

**RIVKLE® Nut**



**RIVKLE® Stud**



- RIVKLE®
- Mandrel\*
- Customers part
- Anvil\*
- Counter nut
- Setting tool

\*in accordance to chosen RIVKLE®\*

All technical data refer to the measure mm

