

## RIVKLE® Standard blind rivet nuts

Steel zinc-plated | Flat head | Hexagonal | Hexagonal | Open

Note: Thread according to ISO 6h (ISO 68-1) - Corrosion resistance 400 h salt spray | Cr(VI)-free

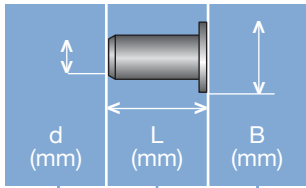
Technical information can be found on the last page.



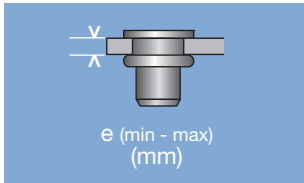
Diameter (d)	Drilling diameter d nominal size	B	E max.	L <sub>2</sub>	e		Length (l) nominal size	S
					min.	max.		
M 4	6	9.0	1.0	5.8	0.5	2.0	9.80	S = 3.5 - e
				6.7	2.5	4.5	14.30	S = 6.6 - e
M 5	7	10.0	1.0	8.0	0.5	3.0	13.70	S = 5.0 - e
				10.0	0.5	3.0	15.70	S = 4.5 - e
M 6	9	12.9	1.5	10.0	3.0	5.5	18.70	S = 7.5 - e
				11.0	0.5	3.0	17.75	S = 5.5 - e
M 8	11	16.0	1.5	11.0	3.0	5.5	20.75	S = 8.5 - e
				15.0	3.5	6.0	25.45	S = 8.7 - e
M 10	13	19.0	2.0	15.0	1.0	3.5	22.80	S = 6.0 - e
				17.0	1.0	4.0	26.80	S = 7.7 - e

All technical data refer to the measure mm

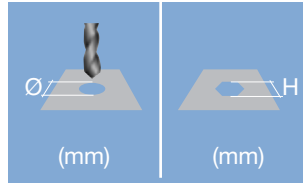




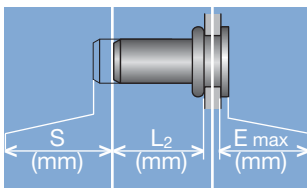
Head diameter  
Overall length  
Thread size



**Grip range**  
Defines the range of total thickness of the customers part (even if it consists of more than one layer)



**Hole geometry**  
If round → diameter  
If hexagonal → width across flats

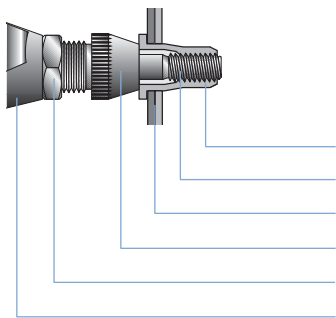


**Head projection after setting**  
Variable according to the application (setting load, material substrate, etc.)

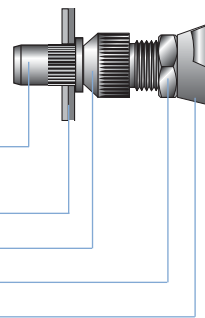
**Blind side projection after installation**  
Defines the clearance needed on the blind side (cannot be used for quality control)

**Setting stroke**  
Difference of total length before and after installation

**RIVKLE® Nut**



**RIVKLE® Stud**



- RIVKLE®
- Mandrel\*
- Customers part
- Anvil\*
- Counter nut
- Setting tool

\*in accordance to chosen RIVKLE®\*

All technical data refer to the measure mm

