

## RIVKLE® Standard blind rivet nuts

Stainless steel | Extra thin head | Semi-hexagonal | Hexagonal | Open

Note: RIVKLE® produced in stainless steel for an optimal corrosion resistance | Thread according to ISO 6h (ISO 68-1)

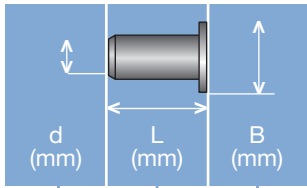
Technical information can be found on the last page.



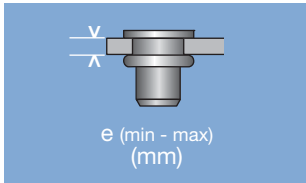
Diameter (d)	Drilling diameter d nominal size	B	E		L <sub>2</sub>	e		Length (l) nominal size	S
			nominal size	max.		min.	max.		
M 4	6	7.00	0.5	–	6.0	3.0	4.2	11.7	S = 5.8 - e
M 5	7	7.85	0.4	–	6.5	3.0	4.5	12.8	S = 6.5 - e
M 6	9	9.70	0.3	–	9.7	0.5	3.0	14.3	S = 4.2 - e
		9.70	–	0.30	9.7	0.5	3.0	14.3	S = 4.2 - e
		10.20	–	0.45	8.7	3.0	5.5	16.5	S = 7.4 - e
M 8	11	12.50	–	0.50	10.4	0.5	3.0	15.8	S = 4.7 - e
		12.50	0.3	–	10.2	1.5	5.0	17.6	S = 7.0 - e

All technical data refer to the measure mm



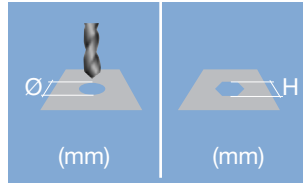


Head diameter  
Overall length  
Thread size



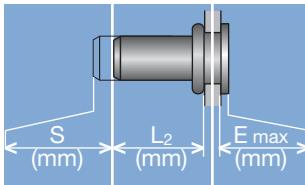
**Grip range**

Defines the range of total thickness of the customers part (even if it consists of more than one layer)



**Hole geometry**

If round → diameter  
If hexagonal → width across flats



**Head projection after setting**

Variable according to the application (setting load, material substrate, etc.)

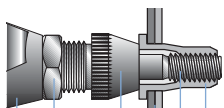
**Blind side projection after installation**

Defines the clearance needed on the blind side (cannot be used for quality control)

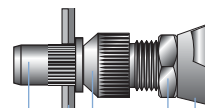
**Setting stroke**

Difference of total length before and after installation

**RIVKLE® Nut**



**RIVKLE® Stud**



- RIVKLE®
- Mandrel\*
- Customers part
- Anvil\*
- Counter nut
- Setting tool

\*in accordance to chosen RIVKLE®\*

All technical data refer to the measure mm

