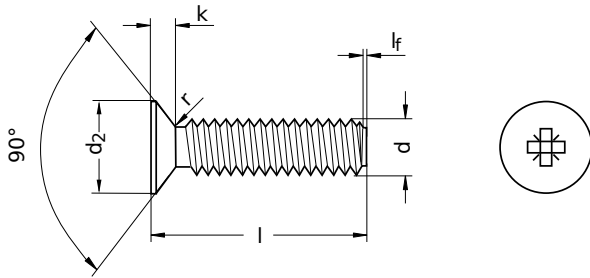


DIN 7500 M

Thread rolling screws

Form M: countersunk head according to DIN 965 | cross-slot pozidriv

Steel | zinc-plated | Cr(VI)-free | Self-tapping thread



lf = Furchbereich

Diameter (d)	d ₂			k max.	r max.	Pitch (P)	Tool size
	nominal size	min.	max.				
M 2.5	4.7	4.40	4.7	1.50	0.6	0.45	Z1
M3	5.6	5.20	5.5	1.65	0.8	0.50	Z1
M 3.5	6.5	6.94	7.3	2.35	0.9	0.60	Z2
M4	7.5	8.04	8.4	2.70	1.0	0.70	Z2
M5	9.2	8.94	9.3	2.70	1.3	0.80	Z2
M6	11	10.87	11.3	3.30	1.5	1.00	Z3

nominal size	Length (l)	
	min.	max.
5	4.75	5.25
6	5.75	6.25
8	7.70	8.30
10	9.70	10.30
12	11.65	12.35
16	15.65	16.35

nominal size	Length (l)	
	min.	max.
20	19.60	20.40
25	24.60	25.40
30	29.60	30.40
35	34.50	35.50
40	39.50	40.50

Diameter (d)	Length (l)										
	5	6	8	10	12	16	20	25	30	35	40
M 2.5	●	●	●								
M3		●	●	●	●	●	●				
M 3.5				●	●	●					
M4				●	●	●	●	●	●		
M5					●	●	●	●	●	●	●
M6						●	●	●	●		●

• Combinations available in the eShop | Other sizes on request

All technical data refer to the measure mm

