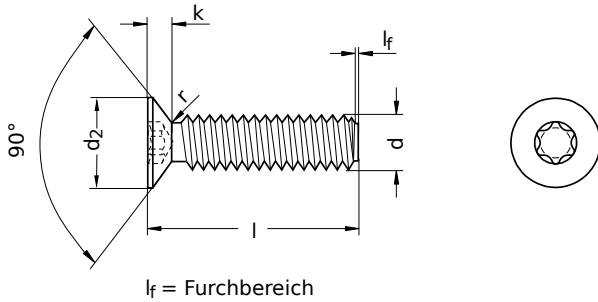


**DIN 7500 M**

**Thread rolling screws**

Form M: countersunk head according to DIN 965 | hexalobular drive

Steel | zinc-plated | Cr(VI)-free | Self-tapping thread



Diameter (d)	d <sub>2</sub>			k max.	r max.	Pitch (P)	Tool size
	nominal size	min.	max.				
M 2.5	4.7	4.40	4.7	1.50	0.6	0.45	T8
M3	5.6	5.20	5.5	1.65	0.8	0.50	T10
M4	7.5	8.04	8.4	2.70	1.0	0.70	T20
M5	9.2	8.94	9.3	2.70	1.3	0.80	T25
M6	11	10.87	11.3	3.30	1.5	1.00	T30

nominal size	Length (l)	
	min.	max.
6	5.75	6.25
8	7.70	8.30
10	9.70	10.30
12	11.65	12.35
16	15.65	16.35
20	19.60	20.40

nominal size	Length (l)	
	min.	max.
25	24.60	25.40
40	39.50	40.50

Diameter (d)	Length (l)							
	6	8	10	12	16	20	25	40
M 2.5	●	●	●					
M3	●		●		●			
M4		●	●	●	●	●		
M5			●	●	●	●	●	
M6				●	●	●	●	●

• Combinations available in the eShop | Other sizes on request

All technical data refer to the measure mm

