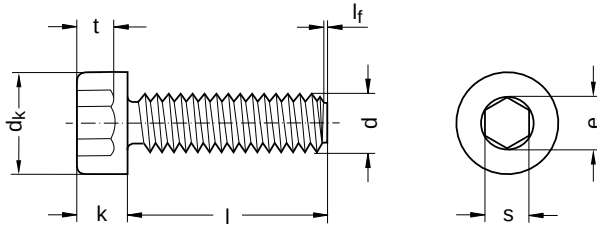


**DIN 7500 E**

**Thread rolling screws**

Form E: cylinder head according to DIN EN ISO 4762 | hexagon socket

Steel | zinc-plated | Cr(VI)-free | Self-tapping thread



lf = Furchbereich

Diameter (d)	dk		k		e	nominal size	s		Pitch (P)	t	Tool size
	min.	max.	min.	max.			min.	max.			
M 5	8.28	8.5	4.82	5	4.58	4	4.02	4.10	0.80	2.5	SW 4
M 6	9.78	10.0	5.70	6	5.72	5	5.02	5.14	1.00	3.0	SW 5
M 8	12.73	13.0	7.64	8	6.86	6	6.02	6.14	1.25	4.0	SW 6

nominal size	Length (l)	
	min.	max.
8	7.71	8.29
10	9.71	10.29
12	11.65	12.35
16	15.65	16.35
20	19.58	20.42
25	24.58	25.42

nominal size	Length (l)	
	min.	max.
30	29.58	30.42
35	34.50	35.50
40	39.50	40.50

Diameter (d)	Length (l)								
	8	10	12	16	20	25	30	35	40
M 5	●	●	●	●	●	●	●		
M 6			●	●	●	●	●	●	●
M 8				●	●	●	●	●	●

• Combinations available in the eShop | Other sizes on request

All technical data refer to the measure mm

