

## RIVKLE® Standard blind rivet nuts

Aluminium | Flat head | Plain | Cylindrical | Closed

Note: RIVKLE® adapted to non ferrous applications. Equivalent to nut class 6 | Thread according to ISO 6h (ISO 68-1)

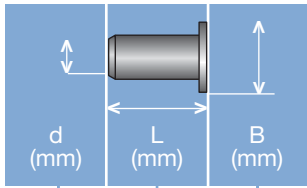
Technical information can be found on the last page.



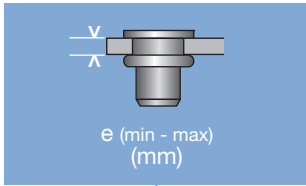
Diameter (d)	Article number	Drilling diameter d nominal size	B	E nominal size	L <sub>2</sub>	e		Length (l) nominal size	S
						min.	max.		
M 3	23320030035	5	7.5	1	9.8	2.0	3.5	15.1	S = 4.3 - e
M 4	23320040030	6	10.0	0.75	10.8	0.5	3.0	15.5	S = 4.0 - e
	23320040045		9.0	1	11.5	2.5	4.5	18.1	S = 5.6 - e
M 5	23320050031	7	11.0	1	13.5	0.5	3.0	19.0	S = 4.5 - e
	23320050055		10.0	1	14.0	3.0	5.5	21.9	S = 6.9 - e
M 6	23320060031	9	13.0	1.5	17.3	0.5	3.0	23.0	S = 4.5 - e
	23320060055		13.0	1.5	17.1	3.0	5.5	26.3	S = 7.7 - e
M 8	23320080031	11	16.0	1.5	18.0	0.5	3.0	24.0	S = 4.5 - e
	23320080055		16.0	1.5	21.0	3.0	5.5	31.0	S = 8.5 - e

All technical data refer to the measure mm



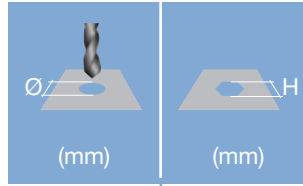


Head diameter  
Overall length  
Thread size



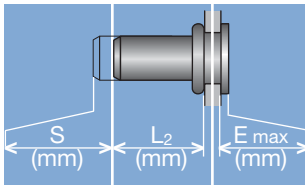
**Grip range**

Defines the range of total thickness of the customers part (even if it consists of more than one layer)



**Hole geometry**

If round → diameter  
If hexagonal → width across flats



**Head projection after setting**

Variable according to the application (setting load, material substrate, etc.)

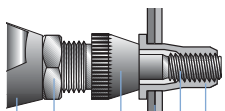
**Blind side projection after installation**

Defines the clearance needed on the blind side (cannot be used for quality control)

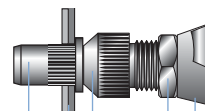
**Setting stroke**

Difference of total length before and after installation

**RIVKLE® Nut**



**RIVKLE® Stud**



- RIVKLE®
- Mandrel\*
- Customers part
- Anvil\*
- Counter nut
- Setting tool

\*in accordance to chosen RIVKLE®\*

All technical data refer to the measure mm

