

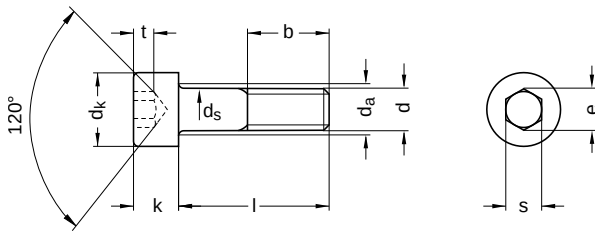
DIN 912 similar to ISO 4762

Cylinder screws

Hexagon socket

Steel 8.8 | zinc-plated | Cr(VI)-free | Metric thread

Further information: DIN-standard has been withdrawn | changed nominal lengths | the fine thread has been transferred to ISO 12474



Diameter (d)	b nominal size	da max.	dk		ds		k		e min.	s			Pitch (P)	t min.	Tool size
			min.	max.	min.	max.	min.	max.		nominal size	min.	max.			
M2	16	2.6	3.62	3.8	1.86	2.0	1.86	2.0	1.73	1.5	1.52	1.56	0.40	1.0	SW 1,5
M2.5	17	3.1	4.32	4.5	2.36	2.5	2.36	2.5	2.30	2.0	2.02	2.06	0.45	1.1	SW 2
M3	18	3.6	5.32	5.5	2.86	3.0	2.86	3.0	2.87	2.5	2.52	2.58	0.50	1.3	SW 2,5
M4	20	4.7	6.78	7.0	3.82	4.0	3.82	4.0	3.44	3.0	3.02	3.08	0.70	2.0	SW 3
M5	22	5.7	8.28	8.5	4.82	5.0	4.82	5.0	4.58	4.0	4.02	4.10	0.80	2.5	SW 4
M6	24	6.8	9.78	10.0	5.82	6.0	5.70	6.0	5.72	5.0	5.02	5.14	1.00	3.0	SW 5
M8	28	9.2	12.73	13.0	7.78	8.0	7.64	8.0	6.86	6.0	6.02	6.14	1.25	4.0	SW 6
M10	32	11.2	15.73	16.0	9.78	10.0	9.64	10.0	9.15	8.0	8.02	8.18	1.50	5.0	SW 8
M12	36	13.7	17.73	18.0	11.73	12.0	11.57	12.0	11.43	10.0	10.02	10.18	1.75	6.0	SW 10
M14	40	15.7	20.67	21.0	13.73	14.0	13.57	14.0	13.72	12.0	12.03	12.21	2.00	7.0	SW 12
M16	44	17.7	23.67	24.0	15.73	16.0	15.57	16.0	16.00	14.0	14.03	14.21	2.00	8.0	SW 14
M20	52	22.4	29.67	30.0	19.67	20.0	19.48	20.0	19.44	17.0	17.05	17.23	2.50	10.0	SW 17
M24	60	26.4	35.61	36.0	23.67	24.0	23.48	24.0	21.73	19.0	19.06	19.28	3.00	12.0	SW 19
M27	66	30.4	39.61	40.0	26.67	27.0	26.48	27.0	21.73	19.0	19.06	19.28	3.00	13.5	SW 19
M30	72	33.4	44.61	45.0	29.67	30.0	29.48	30.0	25.15	22.0	22.06	22.28	3.50	15.5	SW 22
M36	84	39.4	53.54	54.0	35.61	36.0	35.38	36.0	30.85	27.0	27.06	27.28	4.00	19.0	SW 27

All technical data refer to the measure mm



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nominal size	Length (l)	
	min.	max.
5	4.76	5.24
6	5.76	6.24
7	6.30	7.70
8	7.71	8.29
10	9.71	10.29
12	11.65	12.35
14	13.65	14.35
16	15.65	16.35
18	17.65	18.35
20	19.58	20.42
22	21.59	22.42
25	24.58	25.42
30	29.58	30.42
35	34.50	35.50

nominal size	Length (l)	
	min.	max.
40	39.50	40.50
45	44.50	45.50
46	45.30	46.70
50	49.50	50.50
55	54.40	55.60
60	59.40	60.60
65	64.40	65.60
70	69.40	70.60
75	74.40	75.60
80	79.40	80.60
85	84.30	85.70
90	89.30	90.70
100	99.30	100.70
105	104.30	105.70

nominal size	Length (l)	
	min.	max.
110	109.30	110.70
120	119.30	120.70
130	129.20	130.80
140	139.20	140.80
150	149.20	150.80
160	159.20	160.80
170	169.20	170.80
180	179.20	180.80
190	189.10	190.90
200	199.10	200.90
210	209.10	210.90
220	219.10	220.90
240	239.10	240.90
260	258.95	261.05

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Cylinder screws

Hexagon socket

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Diameter (d)	Length (l)																			
	5	6	7	8	10	12	14	16	18	20	22	25	30	35	40	45	46	50	55	60
M2					●															
M2.5		●		●		●														
M3		●	●	●	●	●	●	●	●	●		●	●	●	●	●	●	●		
M4	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●		●	●	●
M5		●		●	●	●	●	●	●	●	●	●	●	●	●	●		●	●	●
M6				●	●	●	●	●	●	●	●	●	●	●	●	●		●	●	●
M8					●	●	●	●	●	●	●	●	●	●	●	●		●	●	●
M10						●	●	●	●	●	●	●	●	●	●	●		●	●	●
M12								●	●	●	●	●	●	●	●	●		●	●	●
M14										●	●	●	●	●	●	●		●	●	●
M16											●	●	●	●	●	●		●	●	●
M20													●	●	●	●		●	●	●
M24															●	●		●	●	●
M27																				●
M30																			●	●
M36																				●

Diameter (d)	Length (l)																						
	65	70	75	80	85	90	100	105	110	120	130	140	150	160	170	180	190	200	210	220	240	260	
M2																							
M2.5																							
M3																							
M4	●	●				●																	
M5	●	●	●	●	●	●	●	●		●	●	●	●	●		●							
M6	●	●	●	●	●	●	●		●	●	●	●	●	●		●		●					
M8	●	●	●	●	●	●	●		●	●	●	●	●	●				●					
M10	●	●	●	●	●	●	●		●	●	●	●	●	●		●	●	●			●		
M12	●	●	●	●		●	●		●	●	●	●	●	●		●	●	●		●			
M14	●	●	●	●		●	●		●	●	●	●	●										
M16	●	●	●	●		●	●		●	●	●	●	●	●	●		●				●	●	
M20	●	●	●	●		●	●		●	●	●	●	●	●	●	●		●	●	●	●		
M24	●	●	●	●		●	●		●	●	●	●	●	●		●		●					
M27		●	●	●		●	●		●	●	●	●	●	●		●		●					
M30	●	●	●	●		●	●		●	●	●		●	●	●	●	●						
M36												●											

• Combinations available in the eShop | Other sizes on request

All technical data refer to the measure mm

