

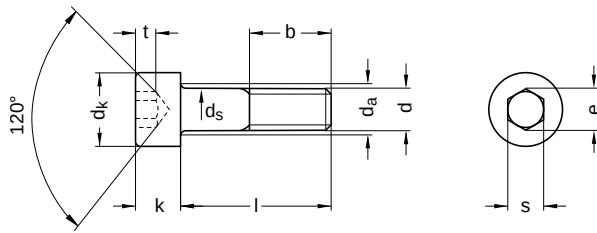
DIN 912 similar to ISO 4762

Cylinder screws

Hexagon socket

Steel 12.9 | zinc flake coating | Cr(VI)-free | Metric thread

Further information: DIN-standard has been withdrawn | changed nominal lengths | the fine thread has been transferred to ISO 12474



| Diameter (d) | b | | da | | dk | | ds | | k | | e | | s | | Pitch (P) | t | Tool size |
|-----------------|--------------|------|-------|------|-------|------|-------|------|-------|------|--------------|-------|------|------|--------------|---|--------------|
| | nominal size | max. | min. | max. | min. | max. | min. | max. | min. | max. | nominal size | min. | max. | | | | |
| M4 | 20 | 4.7 | 6.78 | 7.0 | 3.82 | 4 | 3.82 | 4 | 3.44 | 3 | 3.02 | 3.08 | 0.70 | 2.0 | SW 3 | | |
| M5 | 22 | 5.7 | 8.28 | 8.5 | 4.82 | 5 | 4.82 | 5 | 4.58 | 4 | 4.02 | 4.10 | 0.80 | 2.5 | SW 4 | | |
| M6 | 24 | 6.8 | 9.78 | 10.0 | 5.82 | 6 | 5.70 | 6 | 5.72 | 5 | 5.02 | 5.14 | 1.00 | 3.0 | SW 5 | | |
| M8 | 28 | 9.2 | 12.73 | 13.0 | 7.78 | 8 | 7.78 | 8 | 6.86 | 6 | 6.05 | 6.14 | 1.25 | 4.0 | SW 6 | | |
| M10 | 32 | 11.2 | 15.73 | 16.0 | 9.78 | 10 | 9.64 | 10 | 9.15 | 8 | 8.02 | 8.18 | 1.50 | 5.0 | SW 8 | | |
| M12 | 36 | 13.7 | 17.73 | 18.0 | 11.73 | 12 | 11.57 | 12 | 11.43 | 10 | 10.02 | 10.18 | 1.75 | 6.0 | SW 10 | | |
| M16 | 44 | 17.7 | 23.67 | 24.0 | 15.73 | 16 | 15.57 | 16 | 16.00 | 14 | 14.03 | 14.21 | 2.00 | 8.0 | SW 14 | | |
| M20 | 52 | 22.4 | 29.67 | 30.0 | 19.67 | 20 | 19.48 | 20 | 19.44 | 17 | 17.05 | 17.23 | 2.50 | 10.0 | SW 17 | | |

| nominal size | Length (l) | |
|--------------|------------|-------|
| | min. | max. |
| 16 | 15.65 | 16.35 |
| 20 | 19.58 | 20.42 |
| 25 | 24.58 | 25.42 |
| 30 | 29.58 | 30.42 |
| 35 | 34.50 | 35.50 |
| 40 | 39.50 | 40.50 |

| nominal size | Length (l) | |
|--------------|------------|-------|
| | min. | max. |
| 45 | 44.50 | 45.50 |
| 50 | 49.50 | 50.50 |
| 55 | 54.40 | 55.60 |
| 60 | 59.40 | 60.60 |
| 70 | 69.40 | 70.60 |
| 75 | 74.40 | 75.60 |

| nominal size | Length (l) | |
|--------------|------------|--------|
| | min. | max. |
| 80 | 79.40 | 80.60 |
| 90 | 89.30 | 90.70 |
| 110 | 99.30 | 100.70 |
| 120 | 119.30 | 120.70 |

All technical data refer to the measure mm



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| Diameter (d) | Length (l) | | | | | | | | | | | | | | | |
|-----------------|------------|----|----|----|----|----|----|----|----|----|----|----|----|----|-----|-----|
| | 16 | 20 | 25 | 30 | 35 | 40 | 45 | 50 | 55 | 60 | 70 | 75 | 80 | 90 | 110 | 120 |
| M4 | | | | | | | | | | | | ● | | | | |
| M5 | ● | | | | | | | | | | | | | | | |
| M6 | | ● | | ● | ● | ● | | | | | | | | | | |
| M8 | | | ● | ● | ● | ● | | | | | | | | | | |
| M10 | | | ● | ● | ● | ● | ● | ● | | ● | ● | | | ● | | |
| M12 | | | ● | ● | | ● | ● | ● | ● | ● | ● | ● | ● | | | |
| M16 | | | | | | ● | | ● | | ● | ● | | | ● | ● | ● |
| M20 | | | | | | | | ● | | | | | ● | ● | | |

• Combinations available in the eShop | Other sizes on request

All technical data refer to the measure mm

