

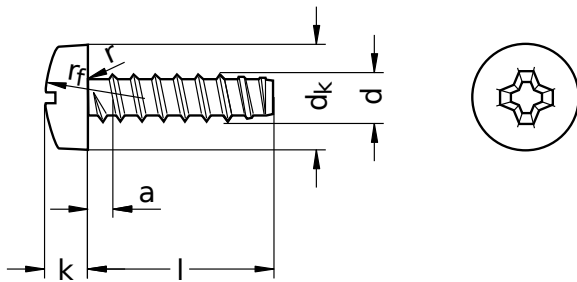
DIN 7981 F similar to ISO 7049

Tapping screws

Button head | cross-slot phillips | form F with dog point

Steel | zinc-plated | Cr(VI)-free | Thread type ST (sheet metal)

Further information: DIN-standard has been withdrawn | changed head measurements with ISO norm



Diameter (d)	a		d _k		k		rf	r	Pitch (P)	Tool size
	max.	min.	max.	min.	max.					
2.2	0.8	3.90	4.2	1.55	1.80	3.4	0.3	0.8	H1	
2.9	1.1	5.30	5.6	1.95	2.20	4.4	0.4	1.1	H1	
3.5	1.3	6.54	6.9	2.35	2.60	5.4	0.5	1.3	H2	
3.9	1.3	7.14	7.5	2.55	2.80	5.8	0.5	1.3	H2	
4.2	1.4	7.84	8.2	2.75	3.05	6.2	0.6	1.4	H2	
4.8	1.6	9.14	9.5	3.25	3.55	7.2	0.7	1.6	H2	
5.5	1.8	10.37	10.8	3.65	3.95	8.2	0.8	1.8	H3	
6.3	1.8	12.07	12.5	4.25	4.55	9.5	0.9	1.8	H3	

nominal size	Length (l)	
	min.	max.
4.5	3.7	5.3
6.5	5.7	7.3
9.5	8.7	10.3
13.0	12.2	13.8
16.0	15.2	16.8
19.0	18.2	19.8

nominal size	Length (l)	
	min.	max.
22.0	21.2	22.8
25.0	24.2	25.8
32.0	30.7	33.3

All technical data refer to the measure mm



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Diameter (d)	Length (l)								
	4.5	6.5	9.5	13	16	19	22	25	32
2.2	●	●	●						
2.9		●	●	●	●	●			
3.5		●	●	●	●		●	●	
3.9			●	●	●	●	●		
4.2			●	●	●	●	●	●	
4.8			●	●	●	●		●	●
5.5				●	●	●		●	●
6.3				●	●				

• Combinations available in the eShop | Other sizes on request

All technical data refer to the measure mm

