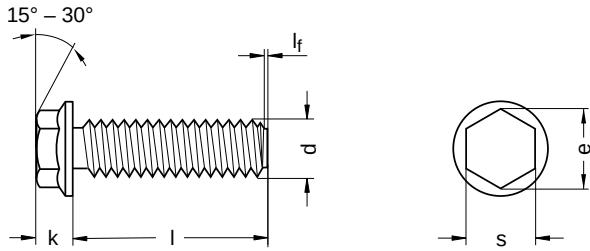


DIN 7500 D

Thread rolling screws

Form D: hexagon head according to DIN EN ISO 4017

Steel | zinc-plated | Cr(VI)-free | Self-tapping thread



l_f = Furchbereich

Diameter (d)	nominal size	k		e min.	s			Pitch (P)	Tool size	
		min.	max.		nominal size	min.	max.			
M4	4.0	3.85	4.15	7.66	7	6.85	7	6.64	0.70	SW 7
M5	4.5	4.35	4.65	8.77	8	7.85	8	7.64	0.80	SW 8
M6	5.5	5.35	5.65	10.93	10	9.78	10	9.64	1.00	SW 10
M8	6.8	6.62	6.98	14.23	13	12.73	13	12.57	1.25	SW 13

nominal size	Length (l)	
	min.	max.
6	5.76	6.24
8	7.71	8.29
10	9.71	10.29
12	11.65	12.35
16	15.65	16.35
20	19.58	20.42

nominal size	Length (l)	
	min.	max.
25	24.58	25.42
30	29.58	30.42
35	34.50	35.50
40	39.50	40.50

Diameter (d)	Length (l)									
	6	8	10	12	16	20	25	30	35	40
M4	●	●	●	●				●		
M5		●	●	●	●	●	●	●	●	
M6		●	●	●	●	●	●	●	●	●
M8				●	●	●	●	●		●

• Combinations available in the eShop | Other sizes on request

All technical data refer to the measure mm

